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SPECIFICATIONS

MEAT PRODUCTS WITH PLASMA-CHOLESTEROL-LEVEL SUPPRESSING PROPERTY

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TECHNICAL FIELD

This invention provides meat products. More particularly, the invention provides the meat products possessing plasma-cholesterol-level suppressing property and favorable texture and taste.

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BACKGROUND OF THE INVENTION

Malignant neoplasm, heart and cerebrovascular diseases have been recognized as three major causes of adults' death of late. Particularly, the number of patients and death due to ischemic heart diseases including cardiac infarction tends to increase. Basal diseases of the ischemic heart diseases are arterial sclerosis and hyperlipidemia (particularly, hypercholesterolemia).

Increases in amount of animal-fat consumption have been regarded as one of the causes of these diseases. According to Japanese nutrition census carried out in 1992, increment of animal-protein consumption was praised, but problems to be caused by increment of animal-fat consumption as well as that of the energy-intake ratio due to it was pointed out.

To suppress plasma-cholesterol levels by diet, it is important to limit intake of cholesterol and animal fat themselves. It has been well known that plasma-cholesterol levels depend upon not only intake of dietary fat but also that of protein. It has been reported that intake of vegetable protein, particularly soy protein, suppresses plasma-cholesterol level.

As described above, excessive intake of meat products may cause the ischemic heart diseases. However, the meat products are protein-rich, easy-to-eat, delicious and durable foods. The meat products, particularly sausage,

contain 10-30% fat, which contributes to supply energy and ~~express such~~
~~sensory properties~~ ^{such} texture and taste characteristic to the sausage.

From these viewpoints, it has been desired to develop meat products, of
 which ^{the} fat content is reduced without ~~decreasement of~~ ^{reducing the} favorable characteristics of
 5 the meat products. For such purposes, the meat products with less fat content
 have been developed. However, no meat product with favorable texture and
 taste has ever been developed.

Reduction of ^{the} fat contents in the meat products may be one of means to
 prevent the ischemic heart diseases. However, more positive measures to
 10 suppress the plasma-cholesterol level have been desired.

The present invention was accomplished on the basis of such ^a background. The
~~background~~ The purposes of the invention were to develop the meat products with
 reduced fat contents, plasma-cholesterol-level suppressing ^{properties} ~~property~~ and
 conventionally accepted favorable texture and taste.

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DISCLOSURE OF THE INVENTION

The present invention provides meat products, of which ^{the} fat contents are
 less than ^{half} ~~halves~~ of those of conventional meat products. ^{The addition} ~~is~~
 20 protein with plasma-cholesterol-suppressing ^{properties} ~~property~~ is characteristic of the
 meat products of the invention.

Another invention is a ~~use~~ method comprising administration of the above-
 described meat products to man.

By reducing ^{the} fat content and fortifying soy protein with plasma-
 cholesterol-level suppressing ^{properties} ~~property~~, the meat products of the invention can
 improve plasma lipid levels of man. Moreover, the meat products of the
 25 invention possess characteristically favorable texture and taste.

30 BRIEF DESCRIPTION OF FIGURES

mu Figure 1 shows periodical ^{changes} in total plasma-cholesterol levels of man ^{when} administered the meat product of the invention.

mu Figure 2 shows periodical changes in plasma-HDL-cholesterol levels of man ^{when} administered the meat product of the invention.

a 5 Figure 3 shows periodical changes in plasma-triglyceride levels of man ^{when} administered the meat product of the invention.

THE BEST MODE FOR APPLYING THE INVENTION

R 10 The present invention is made up as described above. ^{The fat content} Fat contents of the meat products of the present invention are reduced to ^{half} of those of conventional meat products on weight basis. For example, in case of ^{Wiener} sausage, ^{the} fat content of conventional ^{sausage} one is 24.8 g ^{per} against a 100-g product (see Japanese food nutrient analysis tabel, the fourth edition). On the contrary, 15 that of the invention is adjusted to less than 12.4 g.

R Fat content can properly be adjusted in ^{the} course of sausage manufacturing. Generally, sausage emulsions are prepared by adding salt, nitrite and the like to raw meat, curing the meat in a chilled room for one day, grinding the cured meat and fat individually, chopping the cured meat with seasonings and other 20 additives in a bowl cutter, and then adding the fat. Consequently, fat content can be adjusted, when fat is added to ^{the} mixture comprising the chopped meat, the seasonings and other additives. Likewise, fat contents of other meat products can properly be adjusted in course of manufacturing.

R It is desirable for the meat products of the invention to contain vegetable oil. A ratio of vegetable-oil and animal-fat content is desirably adjusted to approximately 1:1 on weight basis. Soy-bean oil, rape-seed oil, safflower oil, sesame oil, rice-bran oil, olive oil, corn oil, sunflower oil, cotton-seed oil, peanut oil, salad oil and the like, and/or ^{mixtures thereof} mixed and prepared one of these oil are examples of the vegetable oil. By using the vegetable oil, the meat 30 products of the invention can be fortified with essential fatty acids including

linoleic and linolenic acids and various unsaturated fatty acids possessing physiological functions. As shown by fatty-acid compositions in Table 2 and by adjusting ^{the} ratio of vegetable-oil and animal-fat contents to approximately 1:1 on weight basis, the meat products of the invention contain reduced amounts
5 of saturated fatty acids possessing total plasma-cholesterol-level increasing property. Moreover, the meat products of the invention contain more mono- (e.g., oleic acid) and poly-unsaturated fatty acids, which have been reported to reduce the total plasma-cholesterol level, than conventional products. Such characteristics are considered to exhibit the plasma-cholesterol-suppressing
10 properties of the meat products of the invention. Furthermore, a ratio of saturated : mono-unsaturated : poly-unsaturated fatty-acid contents is improved from 3 : 3.5 : 1 of the conventional products to 1.3 : 3 : 1 of the products of the invention. The latter value satisfies a ratio of 1 : 1.5 : 1 of a well-balanced fatty-acid ratio, suggesting that the meat products of the
15 invention can be sources of mono-unsaturated fatty acids, which ^{have} ~~has~~ been difficult to ^{obtain} ~~be taken~~ through diet.

Examples of favorable fatty-acid composition (%) are as the following:
myristic acid, 0.5 - 1.5; myristoleic acid, 0 - 0.2; pentadecanoic acid, 0; palmitic acid, 13.0 - 22.0; palmitoleic acid, 1.5 - 2.5; heptadecanoic acid, 0 - 0.3;
20 heptadecenoic acid, 0 - 0.3; stearic acid, 5.0 - 9.0; oleic acid, 24.0 - 60.0; linoleic acid, 9.0 - 45.0; linolenic acid, 0.2 - 6.0, arachidic acid, 0.1 - 1.0; icosenoic acid, 0.2 - 1.0; and arachidonic acid, 0 - 0.2.

The meat products of the invention contain soy protein. Examples of soy protein are soy-protein isolate, textured soy-protein, soy-protein concentrate,
25 defatted soy flour and the like. Of them, the soy-protein isolate is favorably used because of its high protein content and excellent binding property. Although amounts of soy protein to be added may vary, those sufficient enough to suppress plasma-cholesterol levels are used. To 100-g final products, usually 1- to 20-g, preferably 5- to 15-g, and more preferably 8- to
30 10-g soy protein is added depending on protein contents of soy-protein

preparations and kinds of meat products. Addition of less than 1-g soy protein may not always exhibit a cholesterol-suppressing effect. Although soy-protein addition of more than 20 g causes no problem, the cholesterol-suppressing effects are attained by addition of the soy protein less than 20 g.

5 Examples of the meat products of the invention are sausages including pork sausage, Wiener sausage, Frankfurt sausage, Bologna sausage, loaves, hams, bacons, corned beef, ~~Hamburg~~ ^{meats} meat balls, such delicatessen ~~as~~ Gyoza and Shumai, fresh sausage, bratwurst, ground meat, seasoned meat and the like. Cooked, semi-cooked and/or raw meat products are included.

10 These meat products are conventionally prepared except for both reduction of fat contents and addition of soy protein.

INDUSTRIAL APPLICABILITY

15 The present invention effectively provides the meat products with favorable texture and taste and plasma-cholesterol-level suppressing property.

Particularly, if both vegetable oil and animal fat are simultaneously added to the meat products as lipids, the products are favorable sources of

20 unsaturated fatty acids which have been reported to exhibit physiological functions including total plasma-cholesterol-suppressing property and the like, since the products contain huge amounts of unsaturated and poly-unsaturated fatty acids. Consequently, the meat products of the invention are useful as functional food, health food and the like.

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EXAMPLES

The present invention will be specifically explained in detail with actual experiments and examples, but the scope of the invention is not restricted to

30 them.

Example 1

Lymph
 Lymph nodes and cartilages were carefully removed from porcine thigh meat. A 3.5-kg portion of the thigh meat was ground and blended with 50-g salt, 0.4-g sodium nitrite, 10-g sodium polyphosphate and 800-g ice water with constant agitation for 5 min at 20 rpm. After that, mixture was transferred into a clean container and allowed to stand for 24 h at 5°C.

Similarly, *Lymph* nodes and cartilages were carefully removed from porcine shoulder meat. A 1.5-kg portion of the shoulder meat was chopped with 1.0-kg ice water, 70-g salt, and 300-g soy-bean oil for 40 sec in a bowl cutter, and then mixture were chopped with 750-g soy-protein isolate (New Fujipro HN, Fuji-Seiyu, Inc., Japan) and 1.0-kg ice water for 60 sec. Thus, paste-like preparation was prepared.

The paste-like preparation and the ground porcine thigh meat *were* allowed to stand for 24 h *and* were transferred into a blender and then blended for 3 min at 20 rpm. Thus, sausage emulsion was prepared. The sausage emulsion was stuffed into sheep casing, smoked, cooked to an internal temperature of 70°C, cooled and chilled. Thus, a meat product (sausage) of the invention was prepared.

Nutrient analysis data and fatty-acid components of the prepared sausage are shown in Tables 1 and 2, respectively. As a comparison, those of conventional sausage are also listed (cited from Japanese food nutrient analysis tabel, the fourth edition).

Fatty-acid components of sausages prepared with other vegetable oil in place of the soy-bean oil are listed in Table 3.

Table 1

	Sausage of the invention	Conventional sausage
Moisture	62.6	55.5
Protein	17.4	13.1
5 Fat	12.1	24.8
Carbohydrate	4.7	3.8
Fiber	0.3	0
Ash	2.9	2.8
Energy (Kcal)	206	304

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Table 2

	Fatty acid	Fatty-acid composition (%)	
		Sausage of the invention	Conventional sausage
15	Myristic acid	C14:0	0.8
	Myristoleic acid	C14:1	0.1
	Pentadecanoic acid	C15:0	0.0
	Palmitic acid	C16:0	16.5
	Palitoleic acid	C16:1	1.6
20	Heptadecanoic acid	C17:0	0.2
	Heptadecenoic acid	C17:1	0.2
	Stearic acid	C18:0	7.1
	Oleic acid	C18:1	30.6
	Linoleic acid	C18:2 (n-6)	32.1
25	Linolenic acid	C18:3 (n-3)	4.5
	Arachidic acid	C20:0	0.2
	Icosenoic acid	C20:1	0.3
	Arachidonic acid	C20:4 (n-6)	0.1
	Others		5.5
30	P/S ratio		1.48
	Saturated fatty acid		25
	Mono-unsaturated fatty acid		33
	Poly-unsaturated fatty acid		37

P/S ratio: Poly-unsaturated fatty acids (C18:1,C18:3,C20:4) / Saturated

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fatty acids (C14:0, C15:0, C16:0, C17:0, C18:0, C20:0)

Table 3

Fatty acid	Fatty-acid composition (%)									
	Rape-seed oil	Safflower oil	Sesame oil	Rice-bran oil	Olive oil	Corn oil	Sun-flower oil	Cotton seed oil	Peanut oil	Salad oil
Myristic acid	0.8	0.8	0.8	0.9	0.8	0.8	0.8	1.2	0.8	0.8
Myristoleic acid	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Pentadecanoic acid	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Palmitic acid	13.2	14.9	15.8	19.4	16.3	16.9	14.6	21.6	17.3	14.2
Palitoleic acid	1.6	1.5	1.6	1.6	1.9	1.5	1.5	1.9	1.6	1.6
Heptadecanoic acid	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Heptadecenoic acid	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Stearic acid	5.9	6.4	7.8	5.9	6.7	6.1	7.0	6.3	7.2	6.3
Oleic acid	48.8	24.8	38.3	39.2	57.4	36.0	27.8	27.4	40.5	43.5
Linoleic acid	15.6	44.8	27.7	22.8	9.6	30.7	41.1	34.2	23.2	20.7
Linolenic acid	6.0	0.4	0.6	1.0	0.7	1.1	0.7	0.6	0.4	5.6
Arachidic acid	0.3	0.1	0.5	0.4	0.1	0.1	0.1	0.2	1.0	0.3
Icosenoic acid	1.0	0.2	0.4	0.5	0.2	0.2	0.2	0.3	0.9	0.8
Arachidonic acid	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Others	6.0	5.3	5.8	7.5	5.4	5.6	5.4	5.5	6.4	3.4
P/S ratio	1.06	2.01	1.13	0.89	0.43	1.32	1.85	1.18	0.89	1.21
Saturated fatty acid	20	22	25	27	24	24	23	30	27	22
Mono-unsaturated fatty acid	52	27	41	42	60	38	30	30	43	46
Poly-unsaturated fatty acid	22	45	28	24	10	32	42	35	24	26

P/S ratio: Poly-unsaturated fatty acids (C18:1, C18:3, C20:4)/Saturated fatty acids (C14:0, C15:0, C16:0, C17:0, C18:0, C20:0)

Example 2

As for the sausage prepared in Example 1 (Test variable #1), its sensory properties were evaluated. Cholesterol-suppressing ~~properties were~~ property was also examined by feeding it to laboratory animals.

5 To examine effects of not only soy protein but also lipids, sausage containing pork protein/soy-bean oil without soy protein (Test variable #2) and sausage containing pork protein/lard (Test variable #3, conventional sausage) were also prepared as controls. Crude-protein and crud-fat contents of these sausage were adjusted to those of Test variable #1.

10 Nutrient analysis data (g/100 g) of these sausage are shown in Table 4.

Table 4

	Test variable #1	Test variable #2	Test variable #3
15	Moisture	62.6	62.6
	Protein	17.4	17.4
	Fat	12.1	12.1
	Carbohydrate	4.7	5.1
	Fiber	0.3	0
	Ash	2.9	2.8
20	(Soy protein)	(7.9)	0

① Sensory evaluation

Sensory characteristics of the sausages of Test variables #1, #2 and #3 were examined by ^awell-trained panel (five men and five women ranging 24 to 40 yr old). Test samples were served as usual, namely immediately after simmering the sausages for 5 min. Overall acceptance was scored by a preference scale (Fact scale). Appearance, color, flavor and texture were scored by 5-point scales according to Japanese Agricultural Standard. The results are shown in Table 5.

30 As shown in Table 5, the sausage of the invention was judged favorable in respects of appearance, color, flavor and texture. Its binding property was also excellent.

Table 5

	Appearance	Color	Flavor	Texture	Overall acceptance
# 1	4.8	4.7	4.8	4.8	Most favorable
# 2	4.6	4.1	4.0	4.1	Poor color and flavor
5 # 3	4.8	4.7	4.4	4.1	Good color and flavor, but poor texture (tough) and binding property

② Evaluation of cholesterol-suppressing effect

Crude-fat and crude-protein contents of the sausages were determined by Soxhlet and Kjeldahl methods, respectively. Using lyophilized and ground sausages, experimental diets were prepared by adjusting their protein and fat contents to 20% and 12%, respectively. Ingredients of three diets are listed in Table 6.

The feeding experiments were carried out on male SD rats, of which body weight ranged from 120 to 160 g. After preliminary rearing for one week, the diets and water were fed ad libitum (ten rats each). Twenty-eight days later, blood was collected and major organs were eviscerated for macroscopic examination.

The collected blood was conventionally examined for total cholesterol (T-chol.), HDL cholesterol (HDL-chol.), free cholesterol (F-chol.), triglyceride (TG), and phospholipid (PL) with an automatic serum analyzer (AU-510, Olympus, Inc., Japan).

No abnormality was macroscopically observed in such major organs as liver, kidney, spleen, stomach, intestine, heart and lung.

Plasma-lipid levels were analyzed and their data are shown in Table 7 (mean±standard deviation, unit: mg/dl). Statistical analysis among the test variables were carried out by a method of Scheffe et al.

As shown in Table 7, levels of T-chol., HDL-chol., F-chol., TG and PL of the rats fed the sausage of the invention (Test variable #1) were lower than those of the control rats (Test variables #2 and #3). Suppression of plasma-cholesterol levels by administrating the sausage of the invention was proved.

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Table6

	Test variable # 1	Test variable # 2	Test variable # 3
	Animal protein	10.0	20.0
	Vegetable protein	10.0	0.0
5	Corn starch	38.3	38.3
	Sucrose	20.0	20.0
	Cellulose	5.0	5.0
	Vitamins	1.0	1.0
	Minerals	3.5	3.5
10	Choline bitartrate	0.2	0.2
	Animal fat	6.0	0.0
	Vegetable oil	6.0	12.0
			0.0

Table 7

	Diet # 1	Diet# 2	Diet # 3
	T-chol. concentration	55.7±8.3	73.3±14.3*
	HDL-chol. concentration	45.7±14.9	51.1±15.2
	F-chol. concentration	28.1±7.7	38.4±9.4
15	TG concentration	135.7±35.7	185.8±42.1*
	PL concentration	95.2±12.1	115.5±18.2
			131.5±20.8**

* : p<0.05 ** : p<0.01 (statistically significant against Diet # 1)

25 Experiment 3

Clinical study

Using the sausage prepared in Example 1, clinical study was carried out with 13 adult male volunteers, whose plasma-cholesterol levels were somewhat higher than normal range. Depending on the Helsinki Declaration, informed consent had been obtained from each volunteer. Three periods were set; one-week pre-observation period before a test period, two-week test period (administration of 135-g sausage equivalent to approximately 11-g soy protein a day) and one-week post-observation period after the test period.

During the entire period, each volunteer had been asked what he ate, nutritionally checked and advised to take diet ^{that were} 110% and 120-130% higher ⁱⁿ energy and fat ^{than that} of adequate daily intake, respectively. Each volunteer had been advised to take invariable amounts of total fat, animal fat, vegetable oil, protein, carbohydrate and total energy, too. Blood was collected and body weight was checked at hunger of each volunteer immediately before ^{the} ~~beginning~~ beginnings of the pre-observation and the test periods and immediately after ends of the test and the post-observation periods. Blood was examined for plasma lipids and other components. Finally, each volunteer was examined by a clinician.

With ~~body~~ weight ^{except body weight} during the entire period, some of the volunteers gained their weight because of intake of energy-rich diets, although ^{the} difference was not significant. No physical disorder was noticed by the doctor.

Changes in total plasma-cholesterol, plasma-HDL-cholesterol, and plasma-tryglyceride levels are shown in Figs. 1, 2 and 3, respectively. Total plasma-cholesterol and plasma-tryglyceride levels decreased during the test period. On the contrary, levels of plasma HDL cholesterol, which has been recognized to prevent coronary heart disease, increased significantly during the test period.

From these findings, it was elucidated that the meat products of the invention effectively improved such ^{plasma} lipids as cholesterol of man with light hypercholesterolemia, even if he took somewhat excessive energy and animal fat.

25 Example 4

A 2.0-kg portion of porcine thigh meat and 1.0-kg chicken breast meat were ground. They were blended with 1.5 kg of 5-mm chopped onion for 2 min at 12 rpm, and then with 2.0 kg of ice/water, 80 g of salt, 80 g of sugar, 60 g of spices, 500 g of salad oil, 2.5 kg of crust, and 1.3 kg of soy protein isolate (New Fuji-Pro HN) for 5 min at 12 rpm.

Thus prepared batter was formed as ~~hamburger~~ Hamburg steak, steam-cooked for 15 min to an internal temperature of 80°C, cooled, chilled and vacuum-packaged with sauce. Thus the meat product (~~hamburger~~ Hamburg steak) of the invention was prepared. Nutrient analysis data and fatty-acid components of the prepared ⁵ ~~hamburger~~ Hamburg steak are shown in Tables 8 and 9, respectively. As a comparison, inventor-analyzed data of a conventional product are also indicated.

¹⁰ Fatty-acid components of the ~~hamburger~~ Hamburg steak prepared with other vegetable oil in place of the salad oil are listed in Table 10.

Table 8

	¹⁵ Hamburger Hamburg steak of the invention	Conventional hamburger Hamburg steak
Moisture	63.4	59.8
Protein	13.7	10.5
Fat	7.6	17.4
Carbohydrate	12.4	10.4
Fiber	0.3	0
Ash	2.6	1.9
Energy (Kcal)	180.0	240.2

Table 9

	Fatty acid	Fatty-acid composition (%)	
		Hamburg steak of the invention	Conventional Hamburg steak
5	Myristic acid	C14:0	1.0
	Myristoleic acid	C14:1	0.1
	Pentadecanoic acid	C15:0	0.0
	Palmitic acid	C16:0	15.4
	Palitoleic acid	C16:1	1.8
10	Heptadecanoic acid	C17:0	0.2
	Heptadecenoic acid	C17:1	0.2
	Stearic acid	C18:0	6.9
	Oleic acid	C18:1	43.1
	Linoleic acid	C18:2 (n-6)	19.4
15	Linolenic acid	C18:3 (n-3)	5.0
	Arachidic acid	C20:0	0.3
	Icosenoic acid	C20:1	0.8
	Arachidonic acid	C20:4 (n-6)	0.1
	Others		5.7
20	P/S ratio		1.03
	Saturated fatty acid		24
	Mono-unsaturated fatty acid		46
	Poly-unsaturated fatty acid		25

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Table10

Fatty acid	Fatty-acid composition (%)									
	Soy-bean	Rape-seed	Safflower	Sesame oil	Rice-bran	Olive oil	Corn oil	Sun-flower oil	Cotton seed oil	Peanut oil
Myristic acid	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.3	1.0
Myristoleic acid	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Pentadecanoic acid	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Palmitic acid	17.5	14.5	16.1	16.9	20.1	17.3	17.9	15.8	22.0	18.2
Palmitoleic acid	1.8	1.9	1.8	1.9	1.9	2.1	1.8	1.8	2.1	1.8
Heptadecanoic acid	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Heptadecenoic acid	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Stearic acid	7.6	6.6	7.0	8.3	6.5	7.3	6.8	7.5	6.9	7.7
Oleic acid	31.7	47.9	26.6	38.5	39.3	55.5	36.5	29.2	28.9	40.5
Linoleic acid	29.6	14.9	40.8	25.7	21.3	9.6	28.3	37.6	31.4	21.7
Linolenic acid	4.1	5.4	0.4	0.6	1.0	0.7	1.0	0.7	0.6	0.4
Arachidic acid	0.2	0.3	0.1	0.4	0.4	0.1	0.1	0.1	0.2	0.9
Icosenoic acid	0.3	1.0	0.3	0.4	0.5	0.3	0.3	0.3	0.3	0.8
Arachidonic acid	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Others	5.5	5.9	5.3	5.7	7.3	5.5	5.7	5.4	5.6	6.3
P/S ratio	1.28	0.91	1.70	0.99	0.79	0.40	1.14	1.56	1.05	0.79
Saturated fatty acid	26	23	24	27	28	26	26	25	31	28
Mono-unsaturated fatty acid	34	51	29	41	42	58	39	32	32	43
Poly-unsaturated fatty acid	34	21	41	26	22	10	30	38	32	22

P/S ratio: Poly-unsaturated fatty acids (C18:1, C18:3, C20:4)/Saturated fatty acids (C14:0, C15:0, C16:0, C17:0, C18:0, C20:0)